

# Production Part Approval Dimensional Test Results

**YOUR CUSTOMER NAME**

ORGANIZATION: YOUR CUSTOMER NAME ( YOUR COMPANY NAME ) SUPPLIER/VENDOR CODE: INSPECTION FACILITY: ACCU-TECH, INC.	PART NUMBER: PART # HERE PART NAME: PART NAME HERE DESIGN RECORD CHANGE LEVEL: REV LEVEL ENGINEERING CHANGE DOCUMENTS:
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ITEM	DIMENSION/SPECIFICATION	SPECIFICATION/ LIMITS	TEST DATE	QTY TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)				OK	NOT OK
					Piece 001 Piece 005	Piece 002	Piece 003	Piece 004		
1	169.3MM DISTANCE (NET TO FIXTURE) (NOTED)		08/26/2010	5	NOTED NOTED	NOTED	NOTED	NOTED	X	
2	TRUE POSITION OF DETAIL (NO LONGER ON THIS PART) (NOTED)		08/26/2010	5	NOTED NOTED	NOTED	NOTED	NOTED	X	
3	TRUE POSITION OF DETAIL (NO LONGER ON THIS PART) (NOTED)		08/26/2010	5	NOTED NOTED	NOTED	NOTED	NOTED	X	
4	PROFILE OF GAP TO COVER (CMM)		08/26/2010	5	NOTED NOTED	NOTED	NOTED	NOTED	X	
4 1X	2565.403 CMM	X +/- 0.250	08/26/2010	5	2565.434 2565.440	2565.435	2565.433	2565.432	X	
4 1Y	-91.788 CMM	Y +/- 0.250	08/26/2010	5	-92.182* -92.263*	-92.200*	-92.171*	-92.158*		X
4 1Z	722.495 CMM	Z +/- 0.250	08/26/2010	5	722.444 722.434	722.442	722.446	722.447	X	
4 1V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.398* 0.480*	0.416*	0.388*	0.374*		X
4 2X	2578.361 CMM	X +/- 0.250	08/26/2010	5	2578.407 2578.412	2578.407	2578.403	2578.408	X	
4 2Y	-89.531 CMM	Y +/- 0.250	08/26/2010	5	-89.915* -89.954*	-89.915*	-89.877*	-89.919*		X
4 2Z	715.692 CMM	Z +/- 0.250	08/26/2010	5	715.633 715.627	715.633	715.639	715.632	X	
4 2V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.392* 0.432*	0.392*	0.353*	0.396*		X
4 3X	2592.374 CMM	X +/- 0.250	08/26/2010	5	2592.426 2592.453	2592.422	2592.437	2592.429	X	
4 3Y	-86.989 CMM	Y +/- 0.250	08/26/2010	5	-87.385* -87.590*	-87.352*	-87.466*	-87.404*		X
4 3Z	710.953 CMM	Z +/- 0.250	08/26/2010	5	710.891 710.858	710.896	710.878	710.888	X	
4 3V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.404* 0.613*	0.370*	0.487*	0.423*		X
4 4X	2593.715 CMM	X +/- 0.250	08/26/2010	5	2593.748 2593.753	2593.733	2593.752	2593.734	X	
4 4Y	86.751 CMM	Y +/- 0.250	08/26/2010	5	86.998 87.038*	86.889	87.031*	86.892		X
4 4Z	710.553 CMM	Z +/- 0.250	08/26/2010	5	710.514 710.507	710.531	710.509	710.530	X	

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<u>Signature:</u>	<u>Title:</u>	<u>Date:</u>
ED DROZDOWSKI	INSPECTOR	08/26/2010

March 2006 **CFG-1003**

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					Piece 001 Piece 005	Piece 002	Piece 003	Piece 004			
4 4V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.253* 0.293*	0.142	0.286*	0.145		X	
4 5X	2579.044 CMM	X +/- 0.250	08/26/2010	5	2579.075 2579.076	2579.062	2579.076	2579.069	X		
4 5Y	89.407 CMM	Y +/- 0.250	08/26/2010	5	89.660* 89.670*	89.550	89.666*	89.611		X	
4 5Z	715.421 CMM	Z +/- 0.250	08/26/2010	5	715.382 715.380	715.399	715.381	715.389	X		
4 5V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.258* 0.269*	0.146	0.264*	0.208		X	
4 6X	2564.551 CMM	X +/- 0.250	08/26/2010	5	2564.572 2564.569	2564.560	2564.569	2564.569	X		
4 6Y	91.930 CMM	Y +/- 0.250	08/26/2010	5	92.215* 92.171	92.053	92.171	92.169		X	
4 6Z	723.094 CMM	Z +/- 0.250	08/26/2010	5	723.058 723.063	723.078	723.063	723.064	X		
4 6V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.287* 0.243	0.125	0.243	0.241		X	
5	PROFILE OF GAP TO TRAY (CMM)		08/26/2010	5	NOTED NOTED	NOTED	NOTED	NOTED	X		
5 1X	2562.213 CMM	X +/- 0.250	08/26/2010	5	2561.489* 2561.530*	2561.561*	2561.522*	2562.265		X	
5 1Y	86.442 CMM	Y +/- 0.250	08/26/2010	5	86.444 86.444	86.444	86.444	86.442	X		
5 1Z	723.041 CMM	Z +/- 0.250	08/26/2010	5	723.028 723.029	723.030	723.029	723.042	X		
5 1V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.724* 0.683*	0.652*	0.691*	-0.052		X	
5 2X	2562.153 CMM	X +/- 0.250	08/26/2010	5	2561.694* 2561.652*	2561.567*	2561.625*	2562.236		X	
5 2Y	66.861 CMM	Y +/- 0.250	08/26/2010	5	66.862 66.862	66.862	66.862	66.860	X		
5 2Z	722.993 CMM	Z +/- 0.250	08/26/2010	5	722.985 722.984	722.983	722.984	722.994	X		
5 2V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.459* 0.501*	0.586*	0.528*	-0.083		X	
5 3X	2562.108 CMM	X +/- 0.250	08/26/2010	5	2561.781* 2561.731*	2561.570*	2561.682*	2562.179		X	

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					Piece 001 Piece 005	Piece 002	Piece 003	Piece 004		
5 3Y	50.573 CMM	Y +/- 0.250	08/26/2010	5	50.573 50.574	50.574	50.574	50.573	X	
5 3Z	723.328 CMM	Z +/- 0.250	08/26/2010	5	723.323 723.322	723.319	723.321	723.330	X	
5 3V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.328* 0.378*	0.539*	0.426*	-0.070		X
5 4X	2562.080 CMM	X +/- 0.250	08/26/2010	5	2561.813* 2561.775*	2561.552*	2561.701*	2562.060		X
5 4Y	27.759 CMM	Y +/- 0.250	08/26/2010	5	27.760 27.760	27.760	27.760	27.759	X	
5 4Z	722.892 CMM	Z +/- 0.250	08/26/2010	5	722.888 722.887	722.883	722.886	722.892	X	
5 4V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.267* 0.305*	0.528*	0.379*	0.020		X
5 5X	2562.063 CMM	X +/- 0.250	08/26/2010	5	2561.826 2561.852	2561.595*	2561.754*	2561.966		X
5 5Y	0.492 CMM	Y +/- 0.250	08/26/2010	5	0.492 0.492	0.492	0.492	0.492	X	
5 5Z	722.999 CMM	Z +/- 0.250	08/26/2010	5	722.994 722.995	722.990	722.993	722.997	X	
5 5V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.236 0.210	0.468*	0.309*	0.097		X
5 6X	2562.079 CMM	X +/- 0.250	08/26/2010	5	2561.782* 2561.879	2561.628*	2561.779*	2561.848		X
5 6Y	-27.474 CMM	Y +/- 0.250	08/26/2010	5	-27.475 -27.475	-27.475	-27.475	-27.475	X	
5 6Z	722.917 CMM	Z +/- 0.250	08/26/2010	5	722.912 722.913	722.909	722.912	722.913	X	
5 6V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.298* 0.200	0.451*	0.301*	0.232		X
5 7X	2562.157 CMM	X +/- 0.250	08/26/2010	5	2561.738* 2561.839*	2561.718*	2561.804*	2561.727*		X
5 7Y	-66.917 CMM	Y +/- 0.250	08/26/2010	5	-66.918 -66.918	-66.918	-66.918	-66.918	X	
5 7Z	722.779 CMM	Z +/- 0.250	08/26/2010	5	722.772 722.773	722.771	722.773	722.771	X	
5 7V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.419* 0.318*	0.439*	0.353*	0.430*		X

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ITEM	DIMENSION/SPECIFICATION	SPECIFICATION/ LIMITS	TEST DATE	QTY TESTED	Piece 001 Piece 005	Piece 002	Piece 003	Piece 004			
5 8X	2562.218 CMM	X +/- 0.250	08/26/2010	5	2561.688* 2561.683*	2561.711*	2561.750*	2561.633*		X	
5 8Y	-87.321 CMM	Y +/- 0.250	08/26/2010	5	-87.323 -87.323	-87.323	-87.323	-87.323	X		
5 8Z	722.909 CMM	Z +/- 0.250	08/26/2010	5	722.899 722.899	722.900	722.900	722.898	X		
5 8V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.531* 0.535*	0.508*	0.469*	0.586*		X	
6	PROFILE OF FLUSH TO TRAY (CMM)		08/26/2010	5	NOTED NOTED	NOTED	NOTED	NOTED	X		
6 1X	2563.372 CMM	X +/- 0.250	08/26/2010	5	2563.090* 2562.840*	2563.066*	2562.995*	2563.083*		X	
6 1Y	-89.070 CMM	Y +/- 0.250	08/26/2010	5	-89.071 -89.072	-89.071	-89.071	-89.071	X		
6 1Z	723.956 CMM	Z +/- 0.250	08/26/2010	5	723.586* 723.258*	723.554*	723.461*	723.576*		X	
6 1V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	-0.466* -0.878*	-0.506*	-0.622*	-0.478*		X	
6 2X	2563.247 CMM	X +/- 0.250	08/26/2010	5	2563.141 2563.063	2563.104	2563.099	2563.129	X		
6 2Y	-65.973 CMM	Y +/- 0.250	08/26/2010	5	-65.974 -65.974	-65.974	-65.974	-65.974	X		
6 2Z	724.000 CMM	Z +/- 0.250	08/26/2010	5	723.865 723.767	723.818	723.812	723.851	X		
6 2V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	-0.172 -0.297*	-0.231	-0.239	-0.190		X	
6 3X	2563.241 CMM	X +/- 0.250	08/26/2010	5	2563.260 2563.288	2563.160	2563.228	2563.235	X		
6 3Y	-37.067 CMM	Y +/- 0.250	08/26/2010	5	-37.067 -37.067	-37.067	-37.067	-37.067	X		
6 3Z	723.953 CMM	Z +/- 0.250	08/26/2010	5	723.977 724.010	723.853	723.937	723.945	X		
6 3V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.031 0.074	-0.129	-0.021	-0.010	X		
6 4X	2563.317 CMM	X +/- 0.250	08/26/2010	5	2563.342 2563.342	2563.179	2563.264	2563.322	X		
6 4Y	-10.408 CMM	Y +/- 0.250	08/26/2010	5	-10.408 -10.408	-10.408	-10.408	-10.408	X		

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6 4Z	723.866 CMM	Z +/- 0.250	08/26/2010	5	723.897 723.897	723.697	723.802	723.872	X		
6 4V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.039 0.040	-0.219	-0.083	0.007	X		
6 5X	2563.339 CMM	X +/- 0.250	08/26/2010	5	2563.379 2563.339	2563.191	2563.274	2563.380	X		
6 5Y	12.229 CMM	Y +/- 0.250	08/26/2010	5	12.229 12.229	12.229	12.229	12.229	X		
6 5Z	723.849 CMM	Z +/- 0.250	08/26/2010	5	723.898 723.848	723.667	723.769	723.898	X		
6 5V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	0.063 -0.001	-0.234	-0.103	0.064	X		
6 6X	2563.440 CMM	X +/- 0.250	08/26/2010	5	2563.382 2563.367	2563.318	2563.346	2563.561	X		
6 6Y	49.173 CMM	Y +/- 0.250	08/26/2010	5	49.173 49.173	49.173	49.173	49.172	X		
6 6Z	723.813 CMM	Z +/- 0.250	08/26/2010	5	723.740 723.721	723.659	723.695	723.965	X		
6 6V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	-0.093 -0.118	-0.197	-0.150	0.195	X		
6 7X	2563.336 CMM	X +/- 0.250	08/26/2010	5	2562.785* 2562.925*	2563.134	2562.953*	2563.333		X	
6 7Y	83.440 CMM	Y +/- 0.250	08/26/2010	5	83.442 83.441	83.441	83.441	83.440	X		
6 7Z	723.970 CMM	Z +/- 0.250	08/26/2010	5	723.254* 723.435*	723.707*	723.472*	723.966		X	
6 7V	0.000 CMM	VECTOR +/- 0.250	08/26/2010	5	-0.903* -0.675*	-0.332*	-0.629*	-0.005		X	
7	PROFILE OF TRIM TO GENERAL NOTE TOLERANCES (CMM)		08/26/2010	5	NOTED NOTED	NOTED	NOTED	NOTED	X		
7 1X	2595.121 CMM	X +/- 2.000	08/26/2010	5	2594.932 2594.815	2594.676	2594.779	2595.249	X		
7 1Y	79.222 CMM	Y +/- 2.000	08/26/2010	5	79.252 79.270	79.292	79.276	79.201	X		
7 1Z	710.281 CMM	Z +/- 2.000	08/26/2010	5	710.376 710.434	710.504	710.452	710.217	X		
7 1V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.213 -0.345	-0.502	-0.386	0.145	X		

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7 2X	2591.667 CMM	X +/- 2.000	08/26/2010	5	2591.460 2591.424	2591.284	2591.380	2591.735	X	
7 2Y	45.563 CMM	Y +/- 2.000	08/26/2010	5	45.582 45.585	45.598	45.589	45.557	X	
7 2Z	711.790 CMM	Z +/- 2.000	08/26/2010	5	711.893 711.911	711.981	711.933	711.755	X	
7 2V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.232 -0.272	-0.429	-0.321	0.077	X	
7 3X	2590.366 CMM	X +/- 2.000	08/26/2010	5	2590.166 2590.178	2590.023	2590.126	2590.384	X	
7 3Y	22.272 CMM	Y +/- 2.000	08/26/2010	5	22.280 22.280	22.287	22.282	22.271	X	
7 3Z	712.357 CMM	Z +/- 2.000	08/26/2010	5	712.457 712.451	712.528	712.477	712.348	X	
7 3V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.223 -0.210	-0.384	-0.268	0.020	X	
7 4X	2590.533 CMM	X +/- 2.000	08/26/2010	5	2590.311 2590.395	2590.235	2590.340	2590.392	X	
7 4Y	-26.424 CMM	Y +/- 2.000	08/26/2010	5	-26.436 -26.432	-26.440	-26.435	-26.432	X	
7 4Z	712.284 CMM	Z +/- 2.000	08/26/2010	5	712.395 712.353	712.433	712.381	712.355	X	
7 4V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.248 -0.154	-0.332	-0.216	-0.157	X	
7 5X	2593.316 CMM	X +/- 2.000	08/26/2010	5	2593.047 2593.205	2593.044	2593.139	2593.026	X	
7 5Y	-63.874 CMM	Y +/- 2.000	08/26/2010	5	-63.908 -63.888	-63.908	-63.896	-63.911	X	
7 5Z	711.071 CMM	Z +/- 2.000	08/26/2010	5	711.206 711.127	711.207	711.160	711.217	X	
7 5V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.303 -0.126	-0.306	-0.199	-0.327	X	
7 6X	2595.853 CMM	X +/- 2.000	08/26/2010	5	2595.573 2595.788	2595.612	2595.704	2595.495	X	
7 6Y	-84.673 CMM	Y +/- 2.000	08/26/2010	5	-84.721 -84.684	-84.714	-84.699	-84.734	X	
7 6Z	709.957 CMM	Z +/- 2.000	08/26/2010	5	710.097 709.989	710.078	710.032	710.136	X	

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					Piece 001 Piece 005	Piece 002	Piece 003	Piece 004		
7 6V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.317 -0.073	-0.273	-0.168	-0.405	X	
8	PROFILE OF SURFACE TO GENERAL NOTE TOLERANCES (CMM)		08/26/2010	5	NOTED NOTED	NOTED	NOTED	NOTED	X	
8 1X	2592.497 CMM	X +/- 2.000	08/26/2010	5	2592.372 2592.287	2592.364	2592.354	2592.457	X	
8 1Y	-83.470 CMM	Y +/- 2.000	08/26/2010	5	-83.462 -83.457	-83.462	-83.461	-83.468	X	
8 1Z	710.979 CMM	Z +/- 2.000	08/26/2010	5	710.562 710.277	710.537	710.501	710.847	X	
8 1V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.436 -0.732	-0.461	-0.499	-0.138	X	
8 2X	2577.196 CMM	X +/- 2.000	08/26/2010	5	2577.014 2576.864	2576.997	2576.964	2577.072	X	
8 2Y	-86.262 CMM	Y +/- 2.000	08/26/2010	5	-86.261 -86.260	-86.261	-86.260	-86.261	X	
8 2Z	716.178 CMM	Z +/- 2.000	08/26/2010	5	715.740 715.379	715.701	715.619	715.879	X	
8 2V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.475 -0.866	-0.517	-0.605	-0.324	X	
8 3X	2565.425 CMM	X +/- 2.000	08/26/2010	5	2565.153 2564.921	2565.131	2565.066	2565.162	X	
8 3Y	-88.753 CMM	Y +/- 2.000	08/26/2010	5	-88.754 -88.756	-88.754	-88.755	-88.754	X	
8 3Z	722.468 CMM	Z +/- 2.000	08/26/2010	5	722.073 721.735	722.041	721.947	722.086	X	
8 3V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.480 -0.890	-0.519	-0.632	-0.464	X	
8 4X	2565.310 CMM	X +/- 2.000	08/26/2010	5	2565.298 2565.307	2565.239	2565.278	2565.287	X	
8 4Y	-48.250 CMM	Y +/- 2.000	08/26/2010	5	-48.250 -48.250	-48.250	-48.250	-48.250	X	
8 4Z	722.409 CMM	Z +/- 2.000	08/26/2010	5	722.392 722.404	722.308	722.363	722.376	X	
8 4V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.021 -0.006	-0.123	-0.056	-0.040	X	
8 5X	2575.581 CMM	X +/- 2.000	08/26/2010	5	2575.587 2575.597	2575.563	2575.581	2575.604	X	

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ED DROZDOWSKI	INSPECTOR	08/26/2010

March 2006 **CFG-1003**

# Production Part Approval Dimensional Test Results

**YOUR CUSTOMER NAME**

ORGANIZATION: YOUR CUSTOMER NAME ( YOUR COMPANY NAME ) SUPPLIER/VENDOR CODE: INSPECTION FACILITY: ACCU-TECH, INC.	PART NUMBER: PART # HERE PART NAME: PART NAME HERE DESIGN RECORD CHANGE LEVEL: REV LEVEL ENGINEERING CHANGE DOCUMENTS:
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ITEM	DIMENSION/SPECIFICATION	SPECIFICATION/ LIMITS	TEST DATE	QTY TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)				OK	NOT OK
					Piece 001 Piece 005	Piece 002	Piece 003	Piece 004		
8 5Y	-48.250 CMM	Y +/- 2.000	08/26/2010	5	-48.250 -48.250	-48.250	-48.250	-48.250	X	
8 5Z	716.897 CMM	Z +/- 2.000	08/26/2010	5	716.913 716.937	716.854	716.896	716.953	X	
8 5V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	0.017 0.043	-0.046	-0.001	0.060	X	
8 6X	2589.620 CMM	X +/- 2.000	08/26/2010	5	2589.629 2589.657	2589.626	2589.639	2589.645	X	
8 6Y	-48.250 CMM	Y +/- 2.000	08/26/2010	5	-48.250 -48.251	-48.250	-48.251	-48.251	X	
8 6Z	712.326 CMM	Z +/- 2.000	08/26/2010	5	712.358 712.458	712.347	712.396	712.416	X	
8 6V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	0.033 0.136	0.022	0.072	0.093	X	
8 7X	2587.628 CMM	X +/- 2.000	08/26/2010	5	2587.641 2587.658	2587.622	2587.637	2587.644	X	
8 7Y	-16.750 CMM	Y +/- 2.000	08/26/2010	5	-16.750 -16.750	-16.750	-16.750	-16.750	X	
8 7Z	713.124 CMM	Z +/- 2.000	08/26/2010	5	713.173 713.234	713.103	713.156	713.182	X	
8 7V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	0.051 0.114	-0.022	0.033	0.060	X	
8 8X	2575.067 CMM	X +/- 2.000	08/26/2010	5	2575.093 2575.106	2575.037	2575.068	2575.089	X	
8 8Y	-16.750 CMM	Y +/- 2.000	08/26/2010	5	-16.750 -16.750	-16.750	-16.750	-16.750	X	
8 8Z	717.133 CMM	Z +/- 2.000	08/26/2010	5	717.197 717.230	717.058	717.135	717.187	X	
8 8V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	0.070 0.106	-0.080	0.003	0.059	X	
8 9X	2564.306 CMM	X +/- 2.000	08/26/2010	5	2564.332 2564.347	2564.192	2564.272	2564.309	X	
8 9Y	-16.750 CMM	Y +/- 2.000	08/26/2010	5	-16.750 -16.750	-16.750	-16.750	-16.750	X	
8 9Z	723.089 CMM	Z +/- 2.000	08/26/2010	5	723.124 723.142	722.940	723.045	723.093	X	
8 9V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	0.044 0.067	-0.188	-0.056	0.005	X	

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ITEM	DIMENSION/SPECIFICATION	SPECIFICATION/ LIMITS	TEST DATE	QTY TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)				OK	NOT OK
					Piece 001 Piece 005	Piece 002	Piece 003	Piece 004		
8 10X	2564.320 CMM	X +/- 2.000	08/26/2010	5	2564.367 2564.319	2564.192	2564.266	2564.382	X	
8 10Y	20.000 CMM	Y +/- 2.000	08/26/2010	5	20.000 20.000	20.000	20.000	20.000	X	
8 10Z	723.081 CMM	Z +/- 2.000	08/26/2010	5	723.143 723.080	722.914	723.010	723.162	X	
8 10V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	0.078 -0.002	-0.211	-0.090	0.102	X	
8 11X	2575.144 CMM	X +/- 2.000	08/26/2010	5	2575.184 2575.153	2575.109	2575.130	2575.185	X	
8 11Y	20.000 CMM	Y +/- 2.000	08/26/2010	5	20.000 20.000	20.000	20.000	20.000	X	
8 11Z	717.100 CMM	Z +/- 2.000	08/26/2010	5	717.200 717.122	717.013	717.066	717.201	X	
8 11V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	0.108 0.024	-0.094	-0.037	0.109	X	
8 12X	2588.300 CMM	X +/- 2.000	08/26/2010	5	2588.330 2588.303	2588.292	2588.296	2588.320	X	
8 12Y	20.000 CMM	Y +/- 2.000	08/26/2010	5	20.001 20.000	20.000	20.000	20.000	X	
8 12Z	712.926 CMM	Z +/- 2.000	08/26/2010	5	713.038 712.936	712.896	712.910	713.000	X	
8 12V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	0.116 0.010	-0.031	-0.016	0.077	X	
8 13X	2589.655 CMM	X +/- 2.000	08/26/2010	5	2589.647 2589.641	2589.663	2589.636	2589.703	X	
8 13Y	55.000 CMM	Y +/- 2.000	08/26/2010	5	55.000 54.999	55.000	54.999	55.002	X	
8 13Z	712.236 CMM	Z +/- 2.000	08/26/2010	5	712.209 712.187	712.264	712.169	712.404	X	
8 13V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.029 -0.051	0.029	-0.070	0.174	X	
8 14X	2575.990 CMM	X +/- 2.000	08/26/2010	5	2575.947 2575.946	2575.971	2575.942	2576.061	X	
8 14Y	55.000 CMM	Y +/- 2.000	08/26/2010	5	55.000 55.000	55.000	55.000	55.000	X	
8 14Z	716.723 CMM	Z +/- 2.000	08/26/2010	5	716.617 716.615	716.675	716.604	716.898	X	

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ITEM	DIMENSION/SPECIFICATION	SPECIFICATION/ LIMITS	TEST DATE	QTY TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)				OK	NOT OK
					Piece 001 Piece 005	Piece 002	Piece 003	Piece 004		
8 14V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.114 -0.116	-0.051	-0.128	0.190	X	
8 15X	2564.505 CMM	X +/- 2.000	08/26/2010	5	2564.395 2564.396	2564.386	2564.387	2564.617	X	
8 15Y	55.000 CMM	Y +/- 2.000	08/26/2010	5	55.000 55.000	55.000	55.000	55.000	X	
8 15Z	723.010 CMM	Z +/- 2.000	08/26/2010	5	722.861 722.863	722.849	722.850	723.160	X	
8 15V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.185 -0.183	-0.200	-0.198	0.187	X	
8 16X	2564.563 CMM	X +/- 2.000	08/26/2010	5	2563.961 2564.119	2564.363	2564.149	2564.536	X	
8 16Y	87.402 CMM	Y +/- 2.000	08/26/2010	5	87.405 87.404	87.403	87.404	87.402	X	
8 16Z	723.069 CMM	Z +/- 2.000	08/26/2010	5	722.232 722.452	722.791	722.493	723.031	X	
8 16V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-1.032 -0.760	-0.343	-0.709	-0.047	X	
8 17X	2578.146 CMM	X +/- 2.000	08/26/2010	5	2577.783 2577.885	2578.073	2577.898	2578.123	X	
8 17Y	85.909 CMM	Y +/- 2.000	08/26/2010	5	85.906 85.907	85.908	85.907	85.909	X	
8 17Z	715.790 CMM	Z +/- 2.000	08/26/2010	5	714.889 715.141	715.609	715.173	715.732	X	
8 17V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.972 -0.699	-0.195	-0.665	-0.063	X	
8 18X	2591.860 CMM	X +/- 2.000	08/26/2010	5	2591.641 2591.700	2591.841	2591.703	2591.875	X	
8 18Y	82.473 CMM	Y +/- 2.000	08/26/2010	5	82.460 82.464	82.472	82.464	82.474	X	
8 18Z	711.187 CMM	Z +/- 2.000	08/26/2010	5	710.458 710.655	711.123	710.665	711.237	X	
8 18V	0.000 CMM	VECTOR +/- 2.000	08/26/2010	5	-0.761 -0.556	-0.067	-0.546	0.052	X	

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