



123456 (THE DATE)/123456 (1 PIECE CHECK)/PART NAME HERE/In Process/Your Name Here/N/A/DATE HERE

COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N)

BAL/Desc/Loc	1	1/A1X	1/A1Y	1/A1Z	1/A1V
Nominal		3081.010	-29.910	817.340	0.000
Geo. Name	Note	X	Y	Z	VECTOR
Tolerance		+/-0.500	+/-0.500	+/-0.500	+/-0.500
Comment	ALIGNMENT FEATURES	LOCATION OF POINT 1_A1			
Device		CMM	CMM	CMM	CMM
Piece 001	NOTED	3081.047	-29.910	817.498	0.163
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	1/A2X	1/A2Y	1/A2Z	1/A2V	1/A3X
Nominal	3081.010	-238.080	817.340	0.000	2943.120
Geo. Name	X	Y	Z	VECTOR	X
Tolerance	+/-0.500	+/-0.500	+/-0.500	+/-0.500	+/-0.500
Comment	LOCATION OF POINT 1_A2				LOCATION OF POINT 1_A3
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	3080.973	-238.080	817.185	-0.159	2943.091
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	1/A3Y	1/A3Z	1/A3V	1/A4X	1/A4Y
Nominal	-7.410	849.963	0.000	2943.120	-260.580
Geo. Name	Y	Z	VECTOR	X	Y
Tolerance	+/-0.500	+/-0.500	+/-0.500	+/-0.500	+/-0.500
Comment				LOCATION OF POINT 1_A4	
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	-7.410	849.839	-0.128	2943.150	-260.580
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	1/A4Z	1/A4V	1/B1X	1/B2X	1/C1Y
Nominal	849.963	0.000	2970.939	2970.939	-134.000
Geo. Name	Z	VECTOR	X	X	Y
Tolerance	+/-0.500	+/-0.500	+/-0.500	+/-0.500	+/-0.500
Comment			LOCATION OF SLOT 1_B1	LOCATION OF SLOT 1_B2	LOCATION OF POINT 1_C1
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	850.091	0.131	2970.939	2970.939	-134.000
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	1	1/1DI	2	2/A1X	2/A1Y
Nominal		279.170		2970.940	-273.580
Geo. Name	Note	Distance	Note	X	Y
Tolerance		+/-0.300		+/-0.500	+/-0.500
Comment	279.2 DISTANCE BETWEEN	2D DISTANCE FROM POINT	5.0mm * 10.0mm SLOT	LOCATION OF SLOT 2_A1	
Device		CMM		CMM	CMM
Piece 001	NOTED	279.325	NOTED	2970.976	-273.663
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	2/A1Z	2/A1D	2/A1SL	2/A2X	2/A2Y
Nominal	851.550	5.000	10.000	2970.940	5.590
Geo. Name	Z	$\varnothing$	Slot	X	Y
Tolerance	+/-0.500	+/-0.500	+/-0.500	+/-0.500	+/-0.500
Comment				LOCATION OF SLOT 2_A2	
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	851.653	4.973	10.159	2970.950	5.662
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	2/A2Z	2/A2D	2/A2SL	4	4/1X
Nominal	851.550	5.000	10.000		2915.873
Geo. Name	Z	$\varnothing$	Slot	Note	X
Tolerance	+/-0.500	+/-0.500	+/-0.500		+/-1.000
Comment				PROFILE OF SURFACE	LOCATION OF POINT 4_1
Device	CMM	CMM	CMM		CMM
Piece 001	851.547	4.970	10.152	NOTED	2915.772
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	4/1Y	4/1Z	4/1V	4/2X	4/2Y
Nominal	5.491	801.848	0.000	2909.706	-1.417
Geo. Name	Y	Z	VECTOR	X	Y
Tolerance	+/-1.000	+/-1.000	+/-1.000	+/-1.000	+/-1.000
Comment				LOCATION OF POINT 4_2	
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	5.491	801.821	0.105	2909.189	-1.417
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	4/2Z	4/2V	4/3X	4/3Y	4/3Z
Nominal	830.540	0.000	2906.282	2.834	862.420
Geo. Name	Z	VECTOR	X	Y	Z
Tolerance	+/-1.000	+/-1.000	+/-1.000	+/-1.000	+/-1.000
Comment			LOCATION OF POINT 4_3		
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	830.456	0.524	2905.484	2.834	862.378
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	4/3V	4/4X	4/4Y	4/4Z	4/4V
Nominal	0.000	2908.040	-48.174	842.230	0.000
Geo. Name	VECTOR	X	Y	Z	VECTOR
Tolerance	+/-1.000	+/-1.000	+/-1.000	+/-1.000	+/-1.000
Comment		LOCATION OF POINT 4_4			
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	0.799	2907.304	-48.174	842.140	0.742
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A





123456 (THE DATE)/123456 (1 PIECE CHECK)/PART NAME HERE/In Process/Your Name Here/N/A/DATE HERE

COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	4/6Y	4/6Z	4/6V	4/7X	4/7Y
Nominal	-98.651	831.603	0.000	2907.913	-143.814
Geo. Name	Y	Z	VECTOR	X	Y
Tolerance	+/-1.000	+/-1.000	+/-1.000	+/-1.000	+/-1.000
Comment				LOCATION OF POINT 4_7	
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	-98.651	831.460	0.908	2906.848	-0.065 -143.814
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A









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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	4/11Y	4/11Z	4/11V	4/12X	4/12Y
Nominal	-269.208	868.265	0.000	2909.793	-268.145
Geo. Name	Y	Z	VECTOR	X	Y
Tolerance	+/-1.000	+/-1.000	+/-1.000	+/-1.000	+/-1.000
Comment				LOCATION OF POINT 4_12	
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	-269.208	868.221	1.360	0.360	2908.880
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	4/12Z	4/12V	4/13X	4/13Y	4/13Z
Nominal	830.009	0.000	2915.175	-272.927	804.505
Geo. Name	Z	VECTOR	X	Y	Z
Tolerance	+/-1.000	+/-1.000	+/-1.000	+/-1.000	+/-1.000
Comment			LOCATION OF POINT 4_13		
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	829.858	0.926	2914.632	-272.927	804.365
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	4/13V	5	6	6/1A	6/2A
Nominal	0.000			-21.500	-21.500
Geo. Name	VECTOR	Note	Note	Degrees	Degrees
Tolerance	+/-1.000			+/-1.000	+/-1.000
Comment		3.1 DISTANCE - GAP	21.5 DEGREE ANGLE - 2	2D ANGLE (TRUE) FROM	2D ANGLE (TRUE) FROM
Device	CMM			CMM	CMM
Piece 001	0.561	NOTED	NOTED	-21.835	-21.524
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	7	7/1Y	8	8/1DI	9
Nominal		-25.500		240.700	
Geo. Name	Note	Y	Note	Distance	Note
Tolerance		+/-0.500		+/-0.500	
Comment	25.5 DISTANCE (CMM)	LOCATION OF POINT 7_1	240.70 DISTANCE (CMM)	3D DISTANCE FROM SLOT	TRUE POSTION AND SLOT
Device		CMM		CMM	
Piece 001	NOTED	-24.871	0.129	NOTED	240.345
Minimum	N/A	N/A	N/A	N/A	N/A
Maximum	N/A	N/A	N/A	N/A	N/A
Range	N/A	N/A	N/A	N/A	N/A
Mean	N/A	N/A	N/A	N/A	N/A
Std. Dev.	N/A	N/A	N/A	N/A	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	N/A	N/A	N/A	N/A	N/A
XBarBar	N/A	N/A	N/A	N/A	N/A
RBar	N/A	N/A	N/A	N/A	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



123456 (THE DATE)/123456 (1 PIECE CHECK)/PART NAME HERE/In Process/Your Name Here/N/A/DATE HERE

COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	9/1BY	9/1SN	9/1TD	9/1BZ	9/1SW
Nominal	-254.360	10.000	$\oplus \ominus 1.000 \text{ A B C}$	860.410	5.000
Geo. Name	$\text{BASIC}$	Slot Length		$\text{BASIC}$	Slot Width
Tolerance		+/-0.500			+/-0.500
Comment	TRUE POSITION OF SLOT			TRUE POSITION OF SLOT	
Device	CMM	CMM	CMM	CMM	CMM
Piece 001	-254.161	0.199	10.196	0.398	860.277 -0.133 5.171
Minimum	0.000	N/A	N/A	0.000	N/A
Maximum	0.000	N/A	N/A	0.000	N/A
Range	0.000	N/A	N/A	0.000	N/A
Mean	0.000	N/A	N/A	0.000	N/A
Std. Dev.	0.000000	N/A	N/A	0.000000	N/A
Cr	N/A	N/A	N/A	N/A	N/A
Cp	N/A	N/A	N/A	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A	N/A	N/A	N/A
Std. Dev. (Range)	0.000000	N/A	N/A	0.000000	N/A
XBarBar	0.000	N/A	N/A	0.000	N/A
RBar	0.000	N/A	N/A	0.000	N/A
Pp	N/A	N/A	N/A	N/A	N/A
Ppk	N/A	N/A	N/A	N/A	N/A



123456 (THE DATE)/123456 (1 PIECE CHECK)/PART NAME HERE/In Process/Your Name Here/N/A/DATE HERE

COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	9/1TD	9/2BY	9/2SN	9/2TD	9/2BZ		
Nominal	$\text{M} \text{ } \text{M} \text{ } \text{M} \text{ } 1.000 \text{ } \text{A} \text{ } \text{B} \text{ } \text{C}$	-13.643	10.000	$\text{M} \text{ } \text{M} \text{ } \text{M} \text{ } 1.000 \text{ } \text{A} \text{ } \text{B} \text{ } \text{C}$	860.413		
Geo. Name		$\text{BASIC}$	Slot Length		$\text{BASIC}$		
Tolerance			+/-0.500				
Comment		TRUE POSITION OF SLOT			TRUE POSITION OF SLOT		
Device	CMM	CMM	CMM	CMM	CMM		
Piece 001	0.266	-13.816	-0.173	10.191	0.346	860.294	-0.119
Minimum	N/A	0.000		N/A	N/A	0.000	
Maximum	N/A	0.000		N/A	N/A	0.000	
Range	N/A	0.000		N/A	N/A	0.000	
Mean	N/A	0.000		N/A	N/A	0.000	
Std. Dev.	N/A	0.000000		N/A	N/A	0.000000	
Cr	N/A	N/A		N/A	N/A	N/A	
Cp	N/A	N/A		N/A	N/A	N/A	
Cpk Sigma +/- 3	N/A	N/A		N/A	N/A	N/A	
Std. Dev. (Range)	N/A	0.000000		N/A	N/A	0.000000	
XBarBar	N/A	0.000		N/A	N/A	0.000	
RBar	N/A	0.000		N/A	N/A	0.000	
Pp	N/A	N/A		N/A	N/A	N/A	
Ppk	N/A	N/A		N/A	N/A	N/A	



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COLUMN DETAIL - GROUP SIZE: 3 - STD. DEV BASED ON: Population (N) - (Continued)

BAL/Desc/Loc	9/2SW	9/2TD
Nominal	5.000	$\oplus \ominus 1.000 \text{ A B C}$
Geo. Name	Slot Width	
Tolerance	+/-0.500	
Comment		
Device	CMM	CMM
Piece 001	5.168	0.238
Minimum	N/A	N/A
Maximum	N/A	N/A
Range	N/A	N/A
Mean	N/A	N/A
Std. Dev.	N/A	N/A
Cr	N/A	N/A
Cp	N/A	N/A
Cpk Sigma +/- 3	N/A	N/A
Std. Dev. (Range)	N/A	N/A
XBarBar	N/A	N/A
RBar	N/A	N/A
Pp	N/A	N/A
Ppk	N/A	N/A