

Production Part Approval - Dimensional Results

Your Customer's Name

SUPPLIER: Your Name Here			PART NUMBER: 123456 (1 PIECE CHECK)			
NAME OF INSPECTION FACILITY: ACCU-TECH, INC.			PART NAME: PART NAME HERE			
ITEM	DIMENSION/SPECIFICATION		Piece 001		OK	NOT OK
1	ALIGNMENT FEATURES (CMM)		NOTED		X	
1 A1X	3081.010 +/- 0.500	X CMM	3081.047		X	
1 A1Y	-29.910 +/- 0.500	Y CMM	-29.910		X	
1 A1Z	817.340 +/- 0.500	Z CMM	817.498		X	
1 A1V	0.000 +/- 0.500	VECTOR CMM	0.163		X	
1 A2X	3081.010 +/- 0.500	X CMM	3080.973		X	
1 A2Y	-238.080 +/- 0.500	Y CMM	-238.080		X	
1 A2Z	817.340 +/- 0.500	Z CMM	817.185		X	
1 A2V	0.000 +/- 0.500	VECTOR CMM	-0.159		X	
1 A3X	2943.120 +/- 0.500	X CMM	2943.091		X	
1 A3Y	-7.410 +/- 0.500	Y CMM	-7.410		X	
1 A3Z	849.963 +/- 0.500	Z CMM	849.839		X	
1 A3V	0.000 +/- 0.500	VECTOR CMM	-0.128		X	
1 A4X	2943.120 +/- 0.500	X CMM	2943.150		X	
1 A4Y	-260.580 +/- 0.500	Y CMM	-260.580		X	
1 A4Z	849.963 +/- 0.500	Z CMM	850.091		X	
1 A4V	0.000 +/- 0.500	VECTOR CMM	0.131		X	
1 B1X	2970.939 +/- 0.500	X CMM	2970.939		X	
1 B2X	2970.939 +/- 0.500	X CMM	2970.939		X	
1 C1Y	-134.000 +/- 0.500	Y CMM	-134.000		X	
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1	279.2 DISTANCE BETWEEN SLOTS (CMM)		NOTED		X	
1 1DI	279.170 +/- 0.300	Distance CMM	279.325		X	
2	5.0mm * 10.0mm SLOT SIZES (CMM)		NOTED		X	
2 A1X	2970.940 +/- 0.500	X CMM	2970.976		X	
2 A1Y	-273.580 +/- 0.500	Y CMM	-273.663		X	
2 A1Z	851.550 +/- 0.500	Z CMM	851.653		X	
2 A1D	5.000 +/- 0.500	\varnothing CMM	4.973		X	
2 A1SL	10.000 +/- 0.500	Slot CMM	10.159		X	
2 A2X	2970.940 +/- 0.500	X CMM	2970.950		X	
2 A2Y	5.590 +/- 0.500	Y CMM	5.662		X	
2 A2Z	851.550 +/- 0.500	Z CMM	851.547		X	
2 A2D	5.000 +/- 0.500	\varnothing CMM	4.970		X	
2 A2SL	10.000 +/- 0.500	Slot CMM	10.152		X	
4	PROFILE OF SURFACE (CMM)		NOTED		X	
4 1X	2915.873 +/- 1.000	X CMM	2915.772		X	
4 1Y	5.491 +/- 1.000	Y CMM	5.491		X	
4 1Z	801.848 +/- 1.000	Z CMM	801.821		X	
4 1V	0.000 +/- 1.000	VECTOR CMM	0.105		X	
4 2X	2909.706 +/- 1.000	X CMM	2909.189		X	
4 2Y	-1.417 +/- 1.000	Y CMM	-1.417		X	
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4 2Z	830.540 +/- 1.000	Z CMM		830.456	X	
4 2V	0.000 +/- 1.000	VECTOR CMM		0.524	X	
4 3X	2906.282 +/- 1.000	X CMM		2905.484	X	
4 3Y	2.834 +/- 1.000	Y CMM		2.834	X	
4 3Z	862.420 +/- 1.000	Z CMM		862.378	X	
4 3V	0.000 +/- 1.000	VECTOR CMM		0.799	X	
4 4X	2908.040 +/- 1.000	X CMM		2907.304	X	
4 4Y	-48.174 +/- 1.000	Y CMM		-48.174	X	
4 4Z	842.230 +/- 1.000	Z CMM		842.140	X	
4 4V	0.000 +/- 1.000	VECTOR CMM		0.742	X	
4 5X	2906.369 +/- 1.000	X CMM		2905.200*		X
4 5Y	-96.525 +/- 1.000	Y CMM		-96.525	X	
4 5Z	860.826 +/- 1.000	Z CMM		860.758	X	
4 5V	0.000 +/- 1.000	VECTOR CMM		1.171*		X
4 6X	2909.535 +/- 1.000	X CMM		2908.639	X	
4 6Y	-98.651 +/- 1.000	Y CMM		-98.651	X	
4 6Z	831.603 +/- 1.000	Z CMM		831.460	X	
4 6V	0.000 +/- 1.000	VECTOR CMM		0.908	X	
4 7X	2907.913 +/- 1.000	X CMM		2906.848*		X
4 7Y	-143.814 +/- 1.000	Y CMM		-143.814	X	
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4 7Z	843.292 +/- 1.000	CMM	Z	843.166		X	
4 7V	0.000 +/- 1.000	CMM	VECTOR	1.072*			X
4 8X	2906.155 +/- 1.000	CMM	X	2904.814*			X
4 8Y	-193.759 +/- 1.000	CMM	Y	-193.759		X	
4 8Z	865.077 +/- 1.000	CMM	Z	865.019		X	
4 8V	0.000 +/- 1.000	CMM	VECTOR	1.342*			X
4 9X	2909.620 +/- 1.000	CMM	X	2908.606*			X
4 9Y	-196.947 +/- 1.000	CMM	Y	-196.947		X	
4 9Z	831.072 +/- 1.000	CMM	Z	830.909		X	
4 9V	0.000 +/- 1.000	CMM	VECTOR	1.027*			X
4 10X	2907.913 +/- 1.000	CMM	X	2906.825*			X
4 10Y	-239.985 +/- 1.000	CMM	Y	-239.985		X	
4 10Z	843.292 +/- 1.000	CMM	Z	843.163		X	
4 10V	0.000 +/- 1.000	CMM	VECTOR	1.095*			X
4 11X	2906.034 +/- 1.000	CMM	X	2904.674*			X
4 11Y	-269.208 +/- 1.000	CMM	Y	-269.208		X	
4 11Z	868.265 +/- 1.000	CMM	Z	868.221		X	
4 11V	0.000 +/- 1.000	CMM	VECTOR	1.360*			X
4 12X	2909.793 +/- 1.000	CMM	X	2908.880		X	
4 12Y	-268.145 +/- 1.000	CMM	Y	-268.145		X	
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4 12Z	830.009 +/- 1.000	Z CMM	829.858	X	
4 12V	0.000 +/- 1.000	VECTOR CMM	0.926	X	
4 13X	2915.175 +/- 1.000	X CMM	2914.632	X	
4 13Y	-272.927 +/- 1.000	Y CMM	-272.927	X	
4 13Z	804.505 +/- 1.000	Z CMM	804.365	X	
4 13V	0.000 +/- 1.000	VECTOR CMM	0.561	X	
5	3.1 DISTANCE - GAP CHECK - 3 PLACES (GAGE PIN CHECK)		NOTED	X	
6	21.5 DEGREE ANGLE - 2 PLACES (CMM)		NOTED	X	
6 1A	-21.500 +/- 1.000	Degrees CMM	-21.835	X	
6 2A	-21.500 +/- 1.000	Degrees CMM	-21.524	X	
7	25.5 DISTANCE (CMM)		NOTED	X	
7 1Y	-25.500 +/- 0.500	Y CMM	-24.871*		X
8	240.70 DISTANCE (CMM)		NOTED	X	
8 1DI	240.700 +/- 0.500	Distance CMM	240.345	X	
9	TRUE POSTION AND SLOT SIZE - 2 PLACES (CMM)		NOTED	X	
9 1BY	-254.360	 CMM	-254.161	X	
9 1SN	10.000 +/- 0.500	Slot Length CMM	10.196	X	
9 1TD	 1.000 	CMM	0.398	X	
9 1TD	BONUS POINTS ADDED TO TOL.		0.696		
9 1BZ	860.410	 CMM	860.277	X	
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